



# Supplier Performance Relationship Reports Navigation Guide



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## 1.0 Overview

This document assists users on how to navigate the Supplier Rating System's (SRS) Supplier Performance Relationship Reports (SPRR). It describes how to register and create credentials in the system to access supplier performance ratings, and how to reset a password or request access to the system and who to contact to troubleshoot access issues. This user guide also covers how to access the different levels of supplier ratings, summary and detail data.

Supplier Performance Relationship Report (SPRR) is an application within SRS used for quantitative assessment of Quality and Delivery performance for suppliers. SPRR is available internally to Raytheon Technologies and externally through a secure access portal provided by Exostar.

SPRR is applicable to suppliers who deliver product.

**Note:** The exercises in this guide have been altered with fictitious data. Site refers to Supplier Site.

It is highly recommended that the user go to the Legal notices link located at the bottom right of the SRS welcome page before proceeding. This link delineates terms and conditions of using Raytheon Technologies web sites.

## 2.0 System Requirements, Help and System Access

This web application works most efficient with Internet Explorer version 8 or higher.

If you experience any difficulty accessing any of the web pages or it gives you an error, please contact the following for Technical Support

For help logging into Exostar, contact [customerservice@exostar.com](mailto:customerservice@exostar.com), 703-793-7800 or [myexostar.com/contact](http://myexostar.com/contact) support

For help accessing the SRS Portal, contact [supply.chain.technology@raytheon.com](mailto:supply.chain.technology@raytheon.com) or call 800-891-2204.

If you have any questions regarding content or data information, please contact your Raytheon Technologies buyer. Or, Raytheon's "Help Desk": 1.877.844.4712

**Raytheon Employees**, the menu on the left of the SRS welcome page will help you to navigate within the different areas of Supplier Rating System (SRS) including the Supplier Performance Relationship Report (SPRR). Link is <http://srs.app.ray.com/srs/web/srsMain.jsp>

Tools	
Business Objects (BOBJ)	<b>Supplier Rating System</b>
Reports	Currently logged in as: 1056333 Standard reports as of 11/30/2015 SPRR Internal reports as of 11/30/2015
Supplier Performance	
Relationship Reports (SPRR)	
Qualitative Data Input (QDI)	
Bid Evaluator	Welcome to the Supplier Rating System (SRS) Homepage.
SRS Admins	<b>The Standard Reports ratings are currently running. Reports MAY or MAY NOT display.</b>
Modify User Privileges	SRS provides a consistent method of rating suppliers across our company, allowing us to present one face to our suppliers. Sharing the SRS performance ratings with our suppliers opens the lines of communication, leading to improved relationships and healthy competitive supplier behavior.
Add New User	
Delete User	Use of this tool to assist in the supplier selection process can reduce program risks and operating costs. The SRS Executive Board will review supplier ratings to properly align and categorize Strategic Alliances, Core/Critical, Dock to Stock and Approved Suppliers.
View User Privileges	
View Unsent E-mails	<b>WARNING: Raytheon intends that information posted on this website/database be available and accessible to all persons, both US and foreign.</b>
Data Corrections	Therefore, export-controlled information must be excluded from this website/database.
Modify QDI Organization Levels	The posting of ITAR or EAR controlled technical data and/or technology is strictly prohibited.
Quick Links	
SRS Training	Contact your local Export License & Compliance Office if you have any questions.
Ratings Calculator	
Enterprise Supplier Assessments	<a href="#">SRS Business Lead</a>

**Suppliers** enter the Supplier Rating System (SRS) and the Supplier Performance Relationship Report (SPRR) via Exostar and the Raytheon Technologies Supplier Portal. Once you land on Raytheon Technologies Supplier Portal page, you will click the SRS link under the chart, see below. Contact Exostar at [customersupport@exostar.com](mailto:customersupport@exostar.com) if you need assistance using the Exostar site.

The screenshot shows a web interface with a left-hand navigation menu and a main content area. The navigation menu includes sections for 'Business Specific Info' and 'FAQ / Training'. The 'Supplier Rating System' link is highlighted with a red box. The main content area displays 'Current Performance Ratings' with a table showing Quality and Delivery metrics for 1, 3, and 12 months, along with a PPM 12 Months value. A legend below the table defines the color-coded performance levels: Exceptional (BLUE), Good (GREEN), Marginal (YELLOW), and Unsatisfactory (RED).

Quality			Delivery			PPM 12 Months
1 Month	3 Month	12 Month	1 Month	3 Month	12 Month	
74.1%	89%	78.8%	88.8%	81.9%	90.6%	132,942

Date last updated: 19 Oct 2012

Legend	Exceptional	Good	Marginal	Unsatisfactory
	BLUE	GREEN	YELLOW	RED
Quantitative % Range	from 100.0 to 95.0	from 94.9 to 90.0	from 89.9 to 85.1	from 85.0 to 0.0

Screenshot is not a perfect representation of what will be seen in the supplier portal

### 3.0 Navigation

#### 3.1 User Access

SRS access for Raytheon Technologies and Supplier users

**3.1.1 Raytheon Technologies:** If accessing [SRS](#) for the first time, you will need to select the “New User” tab and self-register. Once you register, you will have SRS and SPRR access.



<a href="#">SRS Home</a>	<a href="#">New User</a>	<a href="#">SRS Capabilities</a>	<a href="#">Logoff</a>
--------------------------	--------------------------	----------------------------------	------------------------

**Supplier Rating System**

Currently logged in as: 1083219  
Standard reports as of 01/31/2021  
SPRR Internal reports as of 01/31/2021

Welcome to the Supplier Rating System (SRS) Homepage.

**SCARs Update**  
SCARs beginning with DIS or BMD prefixes are not being received from ECAS and are not being accounted for in supplier ratings. This issue is being worked

For Help With SRS Please See: [SRS\\_HELP](#)

**3.1.2 Suppliers:** Suppliers enter SRS via Exostar in the Raytheon Technologies Supplier Portal. Contact Exostar at [customersupport@exostar.com](mailto:customersupport@exostar.com) if you need assistance accessing Exostar. Once you land on Raytheon’s Supplier Portal page, you will click the SRS link under the SRS ratings chart to access SRS (shown on previous page).

### 3.2 Available Tools

Once in SRS, several tools are available to help utilize SRS. These include, but are not limited to:

- **Supplier Performance Relationship Reports (SPRR)** – Supplier’s delivery and quality performance with supporting details
- **Ratings Calculator** – Provided to manually calculate supplier’s delivery and quality performance if desired.
- **Qualitative Data Input (QDI)** – Supplier’s Qualitative Performance (Raytheon Technologies access only)
- **Supplier QDI Self-Assessment** – Supplier tool to rate their own Qualitative Performance (Supplier access only)
- **SRS Ratings Guide** – Details how ratings are determined
- **Navigation Guide** – Navigating to and in SRS
- **SRS Training** – A variety of SRS training materials provided for Raytheon Technologies users.

### 3.3 SRS SPRR Logout

Simply close the window and you will terminate your SRS connection.

## 4.0 Using the Supplier Performance Relationship Report (SPRR)

## 4.1 Selecting Time Frame and Report Type

Access the Supplier Performance Relationship Report (SPRR) as previously noted. The “Select the Report Group” page will display with different types of reporting available and a selection of month and year. The month and year selections are for each month over the past 12 months. Note that the ratings are based on a rolling 12 month window including the month and year selected.

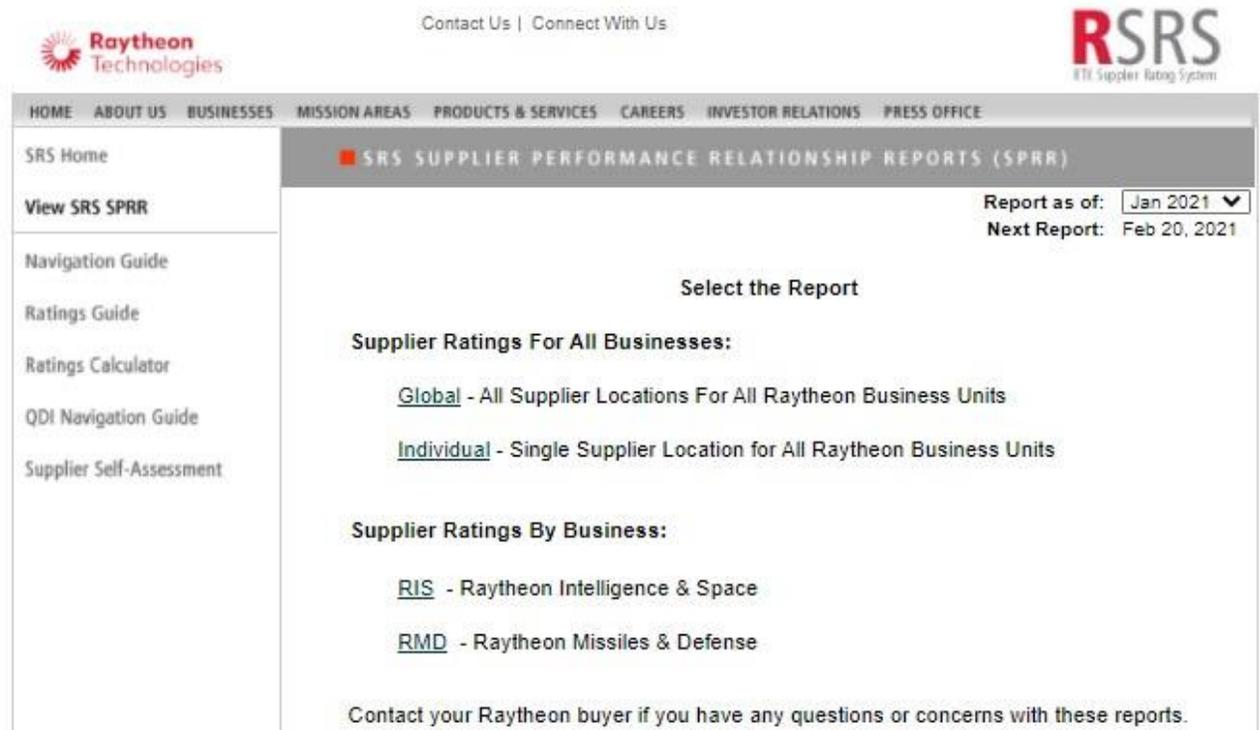
Follow these steps to select a specific report:

1. Select the month and year you desire to view. On the top-right of this page is a drop-down listing of the month and year. Click the down-arrow to display more selections. This is the range in which the report will generate performance rating data.



The screenshot shows the Raytheon Technologies RSRS website. The top navigation bar includes links for HOME, ABOUT US, BUSINESSES, MISSION AREAS, PRODUCTS & SERVICES, CAREERS, INVESTOR RELATIONS, and PRESS OFFICE. The left sidebar contains links for SRS Home, View SRS SPRR, Navigation Guide, Ratings Guide, and Ratings Calculator. The main content area is titled 'SRS SUPPLIER PERFORMANCE RELATIONSHIP REPORTS (SPRR)'. On the right, there are dropdown menus for 'Report as of:' (set to Jan 2021) and 'Next Report:' (set to Feb 20, 2021). The central heading is 'Select the Report'. Below this, under the section 'Supplier Ratings For All Businesses:', the link 'Global' is underlined, indicating it is the selected report.

2. Select the Report to run (by clicking on the underscored text) from the list.



The screenshot shows the Raytheon Technologies RSRS website. The top navigation bar includes links for HOME, ABOUT US, BUSINESSES, MISSION AREAS, PRODUCTS & SERVICES, CAREERS, INVESTOR RELATIONS, and PRESS OFFICE. The left sidebar contains links for SRS Home, View SRS SPRR, Navigation Guide, Ratings Guide, Ratings Calculator, QDI Navigation Guide, and Supplier Self-Assessment. The main content area is titled 'SRS SUPPLIER PERFORMANCE RELATIONSHIP REPORTS (SPRR)'. On the right, there are dropdown menus for 'Report as of:' (set to Jan 2021) and 'Next Report:' (set to Feb 20, 2021). The central heading is 'Select the Report'. Below this, under the section 'Supplier Ratings For All Businesses:', the link 'Global' is underlined. Under the section 'Supplier Ratings By Business:', the links 'RIS' and 'RMD' are underlined. At the bottom, there is a note: 'Contact your Raytheon buyer if you have any questions or concerns with these reports.'

The **Supplier Ratings for All Businesses** gives the user access to supplier report for all businesses.

Global – All Supplier Locations for all Business Units.

Individual – Single Supplier Location for all Raytheon Technologies Business units

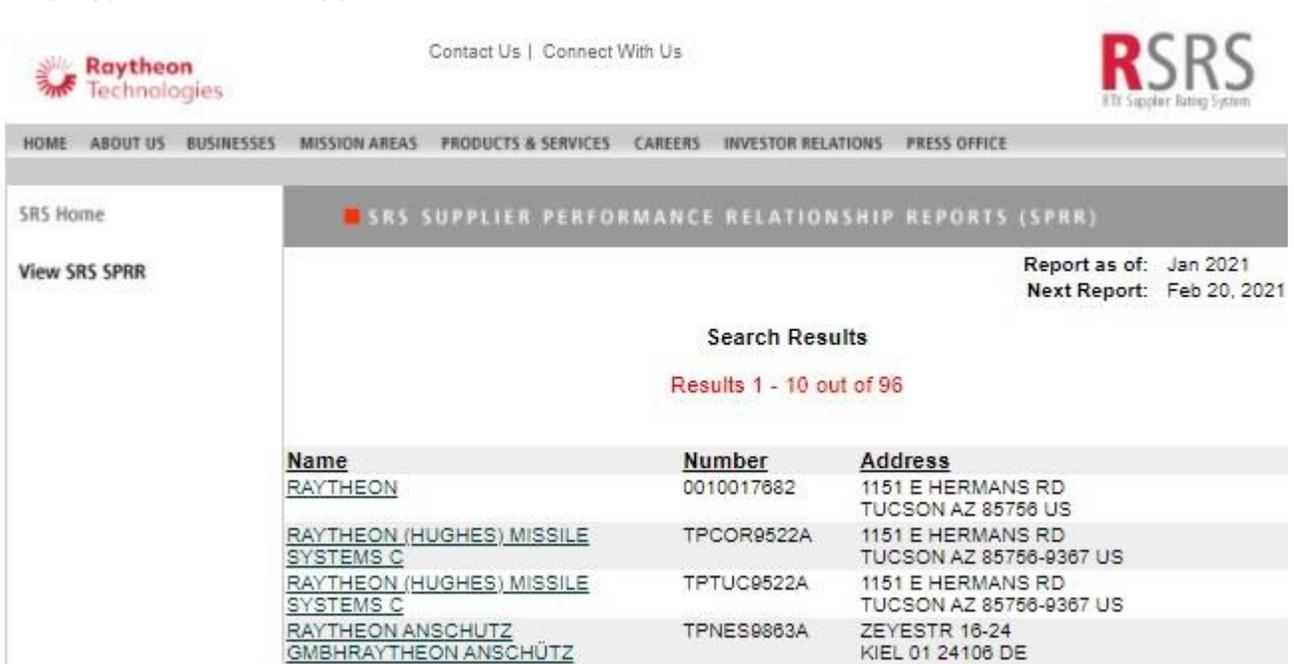
The **Supplier Ratings by Business** gives the user access to supplier reports by the selected business:

RMD – Raytheon Missile and Defense Systems

RIS – Raytheon Intelligence and Space

## 4.2 Selecting the Supplier Location

After selection the time frame and report type, the system will show another page for selecting a specific supplier location (more than one supplier ESD/DUNS number may display). Select the supplier location of interest.



Raytheon Technologies | Contact Us | Connect With Us | RSRS (Supplier Rating System)

HOME ABOUT US BUSINESSES MISSION AREAS PRODUCTS & SERVICES CAREERS INVESTOR RELATIONS PRESS OFFICE

SRS Home

View SRS SPRR

SRS SUPPLIER PERFORMANCE RELATIONSHIP REPORTS (SPRR)

Report as of: Jan 2021  
Next Report: Feb 20, 2021

Search Results

Results 1 - 10 out of 96

Name	Number	Address
<a href="#">RAYTHEON</a>	0010017682	1151 E HERMANS RD TUCSON AZ 85756 US
<a href="#">RAYTHEON (HUGHES) MISSILE SYSTEMS C</a>	TPCOR9522A	1151 E HERMANS RD TUCSON AZ 85756-9367 US
<a href="#">RAYTHEON (HUGHES) MISSILE SYSTEMS C</a>	TPTUC9522A	1151 E HERMANS RD TUCSON AZ 85756-9367 US
<a href="#">RAYTHEON ANSCHUTZ GMBH RAYTHEON ANSCHÜTZ</a>	TPNES9863A	ZEYESTR 16-24 KIEL 01 24106 DE

## 4.3 Using the Supplier Performance Relationship Report (SPRR)

The Supplier Performance Relationship Report (SPRR) will display once the desired criteria is selected. (Note that data has been removed from this form)

## The SPRR

SPRR Summary						
Legend	Performing	GREEN	Progressing	YELLOW	Underperforming	RED
Quantitative % Range		from 100.0 to 95.0		from 94.9 to 90.0		from 89.9 to 0.0
Minority Code	101 - LARGE BUSINESS			Qualitative: Not Available		
Qualitative Rating	NO			History Graphs: Not Available Mid-Month		
Quantitative Rating 1 Month	89.3%	Underperforming - RED		Reports: <a href="#">Summary Report</a>		
Quantitative Rating 3 Month	93.1%	Progressing - YELLOW		<a href="#">PO Detail Report</a>		
Quantitative Rating 12 Months	95.7%	Performing - GREEN		<a href="#">Receipt Detail Report</a>		
Quantitative RSPIM	1.04	Performing - GREEN		<a href="#">Failure Detail Report</a>		
Quality Rating 1 Month	99.9%	Performing - GREEN		<a href="#">SCAR Detail Report</a>		
Quality Rating 3 Month	99.3%	Performing - GREEN				
Quality Rating 12 Months	99.2%	Performing - GREEN				
# of Source Inspection Failures	0					
# of Incoming Failures	4,039					
# of Floor Failures	168					
Total Weighted Failures	3937.5					
Quality Parts Received	7,935,460					
PPM 12 Months	496					
Quality Lots Accepted	1,926					
Quality Lots Received	1,964					
LAR 12 Months	98.1%					
Total SCAR Count 12 Months	0					
SCAR Impact 12 Months	0.0					
# of Level 1 SCARs	0					
# of Level 2 SCARs	0					
# of Level 3 SCARs	0					
Delivery Rating 1 Month	73.3%	Underperforming - RED				
Total Lots Received On-time 1 Mon	187					
Lots Due 1 Mon	202					
Lots Past Due 1 Mon	53					
Delivery Rating 3 Month	83.7%	Underperforming - RED				
Total Lots Received On-time 3 Mon	541					
Lots Due 3 Mon	593					
Lots Past Due 3 Mon	53					
Delivery Rating 12 Month	90.6%	Progressing - YELLOW				
Total Lots Received On-time 12 Mon	2,134					
Lots Due 12 Mon	2,301					
Lots Past Due 12 Mon	53					

Select the **Select Report Group** button to return to the report selection page.

Select the **Printer Version** button if you wish to generate a printer friendly version of the report that can be easily printed.

### Links From the SPRR

There are a number of active links on this report that provide additional detail related to this report:

To view performance history trend graphs, select one of the active links on the right side of the page under “History Graphs”

Global History Graphs:  
[Quantitative Rating History](#)  
[Quality Rating History](#)  
[Delivery Rating History](#)

To view detail reports, select one of the active links under the right side of the page under “Reports”

[Global Reports:](#)  
[Summary Report](#)  
[PO Detail Report](#)  
[Receipt Detail Report](#)  
[Failure Detail Report](#)  
[SCAR Detail Report](#)

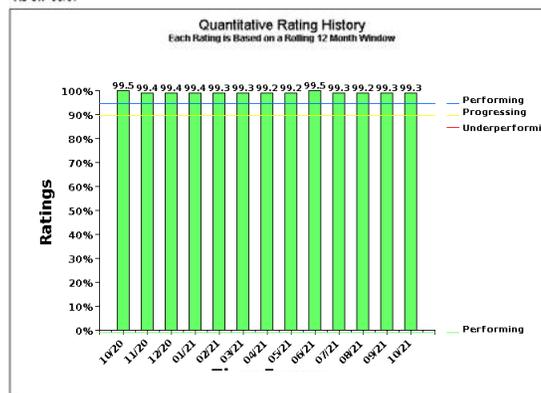
Each of these active links will be discussed in the following sections.

## Quantitative Rating History

From the SPRR Summary Report, the Quantitative Rating history can be accessed by selecting the “Quantitative Rating History” link:

[Global History Graphs:](#)  
[Quantitative Rating History](#)  
[Quality Rating History](#)  
[Delivery Rating History](#)

By selecting “Quantitative Rating History” the trend graph will be displayed.



From this page, you can toggle to the Quality or Delivery rating trend graphs by clicking the respective button. This page is interactive that when the “Report as of” date is changed, the range of the report also changes.

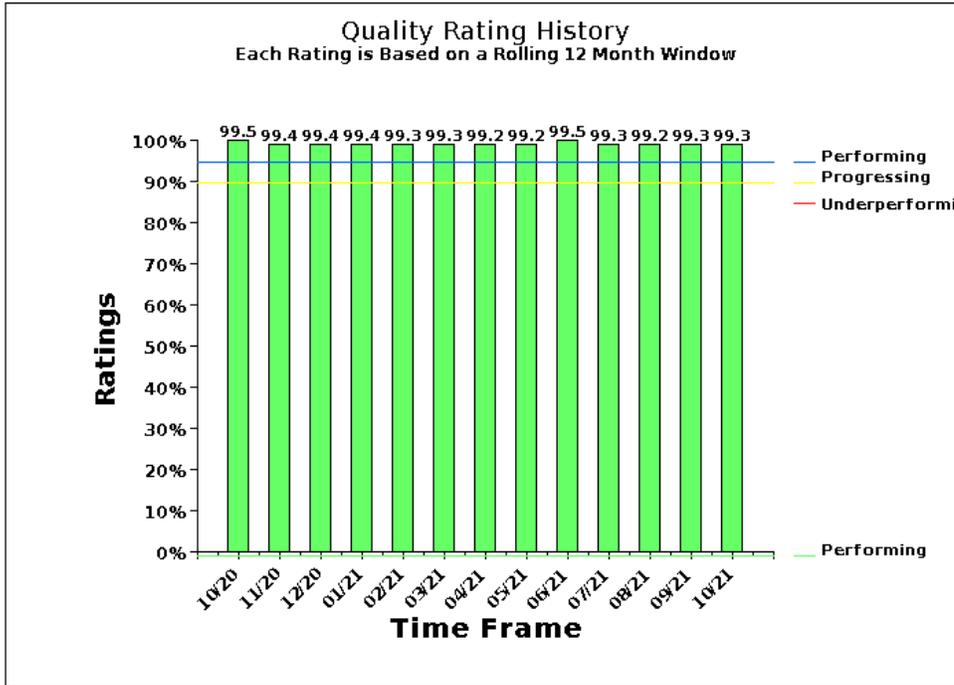
The **Select Report Group** button will navigate to the “Select the Report Group” page to begin a new report selection process.

The **Printer Version** button provides a printer view of the report for easy printing.

Click either the **Quality Rating History** or **Delivery Rating History** buttons to toggle to the Quality or Delivery rating History page.

## Quality Rating History

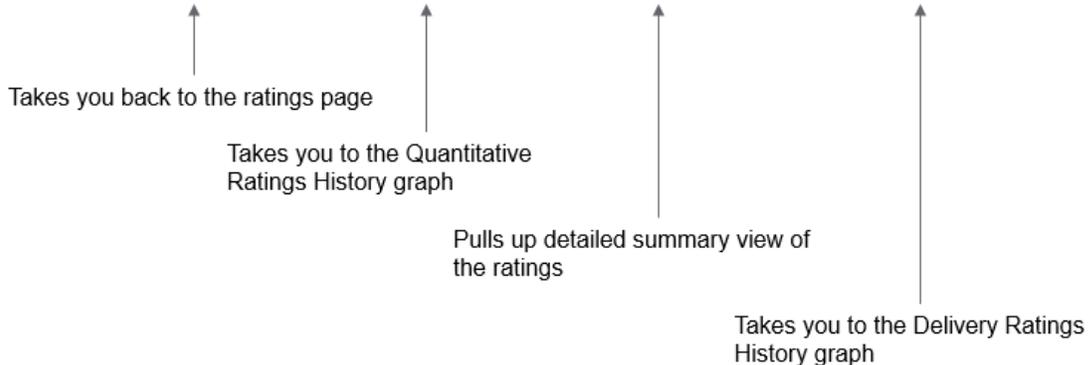
This page displays the Quality rating trend graph. From this view, you can toggle to the Delivery rating page by clicking on the respective button. This page is interactive in that when the “Report as of” date is changed, the range of the report also changes. efef



This system and its use are intended for the initiation and management of supplier performance information. It contains supplier information that should not be disclosed outside of Raytheon Technologies or to individuals or entities within Raytheon Technologies that may compete against such suppliers, if such disclosure will afford such Raytheon Technologies individuals or entities an unfair competitive advantage against such suppliers.

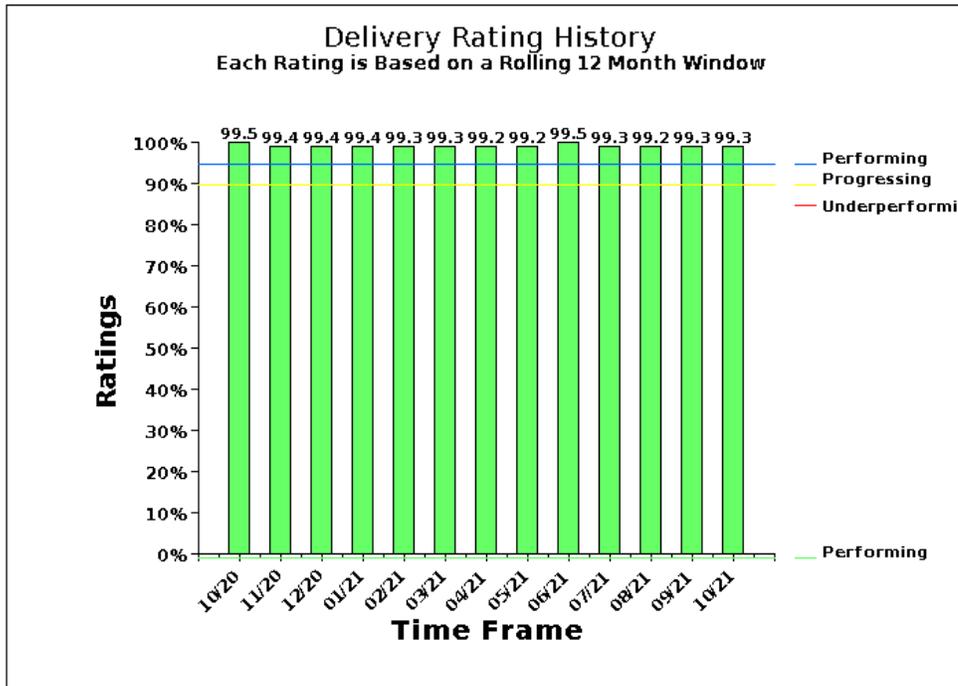
Contact your Raytheon buyer if you have any questions or concerns with these reports

[← SPRR Summary](#)  
 [← Quantitative History Rating](#)  
 [Show Details](#)  
 [Delivery →](#)

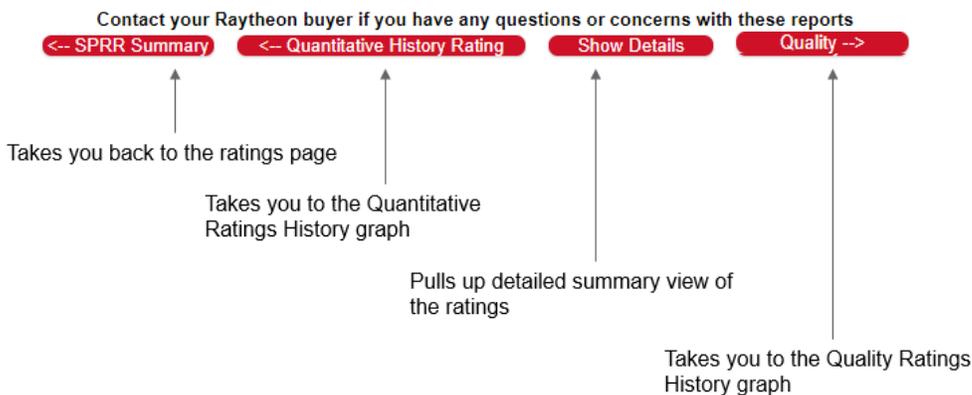


## Delivery Rating History

This page displays the Delivery rating history trend graph. From this view, you can toggle to the Quality rating page by clicking the respective button. This page is interactive in that when the “Report as of” date is changed, the range of the report also changes.



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## Summary Report

The Supplier Summary Report can be accessed by selecting the [Summary Report](#) link on the SPRR or from [Show Details](#) link on any of the trend graphs. This page displays a summary of the data used to calculate the ratings. Click the “<< Back” button to go back to the previous screen.

### SPRR Summary

Legend	Performing	GREEN	Progressing	YELLOW	Underperforming	RED
Quantitative % Range		from 100.0 to 95.0		from 94.9 to 90.0		from 89.9 to 0.0

Minority Code	101 - LARGE BUSINESS		Qualitative:	Not Available
Qualitative Rating	NO		History Graphs:	Not Available Mid-Month
Quantitative Rating 1 Month	89.3%	<b>Underperforming - RED</b>	<div style="border: 2px solid red; padding: 5px;"> <b>Reports:</b>  <a href="#">Summary Report</a>  <a href="#">PO Detail Report</a>  <a href="#">Receipt Detail Report</a>  <a href="#">Failure Detail Report</a>  <a href="#">SCAR Detail Report</a> </div>	
Quantitative Rating 3 Month	93.1%	<b>Progressing - YELLOW</b>		
Quantitative Rating 12 Months	95.7%	<b>Performing - GREEN</b>		
Quantitative RSPIM	1.04	<b>Performing - GREEN</b>		
Quality Rating 1 Month	99.9%	<b>Performing - GREEN</b>		
Quality Rating 3 Month	99.3%	<b>Performing - GREEN</b>		
Quality Rating 12 Months	99.2%	<b>Performing - GREEN</b>		
# of Source Inspection Failures	0			
# of Incoming Failures	4,039			
# of Floor Failures	168			
Total Weighted Failures	3937.5			
Quality Parts Received	7,935,460			
PPM 12 Months	496			
Quality Lots Accepted	1,926			
Quality Lots Received	1,964			
LAR 12 Months	98.1%			
Total SCAR Count 12 Months	0			
SCAR Impact 12 Months	0.0			
# of Level 1 SCARs	0			
# of Level 2 SCARs	0			
# of Level 3 SCARs	0			
Delivery Rating 1 Month	73.3%	<b>Underperforming - RED</b>		
Total Lots Received On-time 1 Mon	187			
Lots Due 1 Mon	202			
Lots Past Due 1 Mon	53			
Delivery Rating 3 Month	83.7%	<b>Underperforming - RED</b>		
Total Lots Received On-time 3 Mon	541			
Lots Due 3 Mon	593			
Lots Past Due 3 Mon	53			
Delivery Rating 12 Month	90.6%	<b>Progressing - YELLOW</b>		
Total Lots Received On-time 12 Mon	2,134			
Lots Due 12 Mon	2,301			
Lots Past Due 12 Mon	53			

The [PO Detail](#), [Receipt Detail](#), [Failure Detail](#), and [SCAR Detail](#) links will display 12 months' worth of detail for further analysis.

Monthly detail can also be displayed by clicking on the data elements under “PPM” for Failures, “Delivery Lots Received” for Receipts, and “Dollars Committed” for Purchase Orders.

If you wish to download this report to Excel, select the [Excel Version](#) button.

A printer friendly copy of the report can be accessed by selecting the **Printer Version** button.

To return to the SPRR Summary, select the **SPRR Summary** button.

## PO Details Report

PO details can be viewed by selecting the PO Details link from the Summary report or the SPRR.

**NOTE** – The examples are for training, the data has been altered and does not relate to other data in this document.

### SPRR Summary

Legend	Performing	GREEN	Progressing	YELLOW	Underperforming	RED
Quantitative % Range		from 100.0 to 95.0		from 94.9 to 90.0		from 89.9 to 0.0

Minority Code	101 - LARGE BUSINESS		Qualitative:	Not Available
Qualitative Rating	NO		History Graphs:	Not Available Mid-Month
Quantitative Rating 1 Month	89.3%	Underperforming - RED	Reports:	Summary Report
Quantitative Rating 3 Month	93.1%	Progressing - YELLOW		<u>PO Detail Report</u>
Quantitative Rating 12 Months	95.7%	Performing - GREEN		<u>Receipt Detail Report</u>
Quantitative RSPIM	1.04	Performing - GREEN		<u>Failure Detail Report</u>
Quality Rating 1 Month	99.9%	Performing - GREEN		<u>SCAR Detail Report</u>
Quality Rating 3 Month	99.3%	Performing - GREEN		
Quality Rating 12 Months	99.2%	Performing - GREEN		
# of Source Inspection Failures	0			
# of Incoming Failures	4,039			
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Total SCAR Count 12 Months	0			
SCAR Impact 12 Months	0.0			
# of Level 1 SCARs	0			
# of Level 2 SCARs	0			
# of Level 3 SCARs	0			
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Delivery Rating 3 Month	83.7%	Underperforming - RED		
Total Lots Received On-time 3 Mon	541			
Lots Due 3 Mon	593			
Lots Past Due 3 Mon	53			
Delivery Rating 12 Month	90.6%	Progressing - YELLOW		
Total Lots Received On-time 12 Mon	2,134			
Lots Due 12 Mon	2,301			
Lots Past Due 12 Mon	53			

# Receipt Details Report

Receipt details can be viewed by selecting the [Receipt Details](#) link from the Summary report or the SPRR.

- Reports:
- [Summary Report](#)
  - [PO Detail Report](#)
  - [Receipt Detail Report](#)
  - [Failure Detail Report](#)
  - [SCAR Detail Report](#)

[Back](#)
[SPRR Summary](#)
[Printer Version](#)
[Excel Version](#)

[Color Legend](#)
Performing
Progressing
Underperforming
RED

Statistical Date (Contractual Date)	Date Received	Ch- time Ind	Qty	Delivery Rate	Ship Date	Buyer Name	Date TO Opened	TO Number	Line Item	Line Item #	Schedule	Quantity Ordered	Quantity Received	Receipt ID	Program Name	Contract Number	US Rec	Prod	Dr	Rec	Mtrngs Inclusion	Lot Appl	Site	3rd-5yr	Site	12 Month	3 Month	1 Month	12 Month	3 Month	1 Month		
																										Late %	Late %	Late %	Late %	Late %	Late %	Late %	
Net Number: 107115-0001																																	
Commodity Code: 0300																																	
10/20/2016	12/14/2016	N	23	0	Y	WACHILLE@VCOM	09/20/2016	420121853	0010		2	23	14	500210626	PRG/CDLPROJECT	MULTPL	N	Y	Y	Y	Y	Y	Y	SAS	SAP	ADONIR	0	0	0	1	0	0	
10/20/2016	12/01/2016	N	23	0	Y	WACHILLE@VCOM	09/20/2016	420121853	0010		2	23	4	500211701	PRG/CDLPROJECT	MULTPL	N	Y	Y	Y	Y	Y	Y	SAS	SAP	ADONIR	0	0	0	1	0	0	
10/20/2016	10/20/2016	Y	-1	1	Y	WACHILLE@VCOM	09/20/2016	420121853	0010		2	23	25	500212382	PRG/CDLPROJECT	MULTPL	N	Y	Y	Y	Y	Y	Y	SAS	SAP	ADONIR	1	0	0	1	0	0	
10/20/2016	09/13/2016	Y	-21	1	Y	WACHILLE@VCOM	12/02/2015	420121853	0010		1	1	1	500212145	AIR	MULTPL	N	Y	Y	Y	Y	Y	Y	SAS	SAP	ADONIR	1	0	0	1	0	0	
Net Number: 10710500																																	
Commodity Code: 0300																																	
01/01/2016	04/04/2017	Y	-154	1	Y	STG@ALLSCO	05/10/2016	420125029	0040		1	1	1	500205119	DO/EMC PROGRAM	WIRING-15-0029	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	1	0	1	1	1	
01/01/2016	04/04/2017	Y	-154	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	129	8	500205118	DATA/INTNET	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	1	0	1	1	1	
01/01/2016	02/10/2017	Y	-221	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	1	1	500205063	DO/EMC PROGRAM	013 201011007 00	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2016	01/05/2017	Y	-247	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	126	18	500240412	DATA/INTNET	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2016	01/04/2017	Y	-345	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	125	25	500240734	DATA/INTNET	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2016	01/04/2017	Y	-345	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	125	20	500240780	DATA/INTNET	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2016	12/22/2016	Y	-349	1	Y	STG@ALLSCO	05/09/2016	420125029	0010		1	4	14	500240426	DATA/INTNET	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2016	12/21/2016	Y	-352	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	129	28	500219465	DATA/INTNET	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2016	11/25/2016	Y	-385	1	Y	STG@ALLSCO	05/10/2016	420125029	0020		1	7	7	500218274	DO/EMC PROGRAM	WIRING-15-0026	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
10/20/2017	10/25/2016	Y	-287	1	Y	STG@ALLSCO	10/01/2014	420097978	0020		1	5	4	500219455	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
10/11/2017	10/25/2016	Y	-254	1	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	19	1	500219455	CON/VELOCY	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
Net Number: 10710500																																	
Commodity Code: 0300																																	
01/01/2017	02/17/2017	N	23	0	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	1	500212195	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
02/01/2017	02/17/2017	N	5	0	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	1	1	500212194	DO/EMC PROGRAM	WIRING-15-0111	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
01/01/2017	02/23/2017	N	42	0	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	4	500207156	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
01/01/2017	02/10/2017	N	34	0	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	4	500214805	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
03/03/2017	02/18/2017	Y	-4	1	Y	STG@ALLSCO	04/23/2016	420097978	0020		2	1	1	500214805	RAIF STOCK	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
01/01/2017	12/22/2016	Y	-4	1	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	4	500214843	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2017	11/29/2016	Y	-20	1	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	5	500203962	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2017	11/14/2016	Y	-28	1	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	7	500212157	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
05/26/2016	11/03/2016	N	45	0	Y	STG@ALLSCO	10/01/2014	420097978	0020		1	5	5	500202126	DATA/INTNET	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
05/26/2016	11/03/2016	N	45	0	Y	STG@ALLSCO	10/01/2014	420097978	0020		1	1	1	500202126	DO/EMC PROGRAM	WIRING-15-0111	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
01/01/2017	10/04/2016	Y	-37	1	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	5	500219442	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
01/01/2017	09/28/2016	Y	-43	1	Y	STG@ALLSCO	10/01/2014	420097978	0010		1	75	5	500218521	CON/VELOCY	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
09/28/2016	09/28/2016	N	5	0	Y	STG@ALLSCO	04/23/2016	420097978	0020		2	4	4	500212214	RAIF STOCK	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
09/12/2016	09/28/2016	N	19	0	Y	STG@ALLSCO	04/23/2016	420097978	0020		2	10	3	500212214	RAIF STOCK	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0	
08/12/2016	08/17/2016	Y	3	1	Y	STG@ALLSCO	04/23/2016	420097978	0020		2	10	7	500242714	RAIF STOCK	WIRING-15-0022	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
Net Number: 10714100																																	
Commodity Code: 5410																																	
05/24/2017	05/12/2017	Y	-5	1	Y	Greg A. Hill	04/20/2017	420146250	0010		1	1	1	500219546	PRODUCT SUPPORT	61143151001	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	1	0	1	1	1	
11/14/2016	12/02/2016	N	12	0	Y	Rose M Torres	12/03/2015	420121516	0010		1	1	1	500207122	PRODUCT SUPPORT	611340223 2000	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	0	0	0	1	0	0
Net Number: 1791213-0001																																	
Commodity Code: 0800																																	
12/22/2016	12/12/2016	Y	-5	1	Y	TRAC@RVNS	01/25/2016	420114721	0020		1	10	5	500235232	LVS/RS	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
12/22/2016	12/01/2016	Y	-11	1	Y	TRAC@RVNS	01/25/2016	420114721	0020		1	10	2	500215985	LVS/RS	MULTPL	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	
12/15/2016	12/01/2016	Y	-8	1	Y	TRAC@RVNS	01/25/2016	420114721	0040		1	11	11	500215984	LVS/RS	4222950	N	Y	Y	Y	Y	Y	Y	Y	Y	Y	1	0	0	1	0	0	

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# Supplier Corrective Action Request (SCAR) Details Report

SCAR details can be viewed by selecting the [SCAR Details](#) link from the Summary report or the [SPRR](#).

SCAR Detail

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Color Legend    Performing **GREEN**    Progressing **YELLOW**    Underperforming **RED**

Totals as of	Quantitative Rating	Quality Rating	Delivery Rating	Failed Parts Source Insp.	Failed Parts Incoming	Failed Parts Floor	Total Parts Failed	% of Parts Rejected	PPM	Lots Accepted	Lots Received	LAR	Total SCAR Count 12 Months	SCAR Impact 12 Months	Qualitative Rating
01/15/2022	85.0%	87.9%	80.7%	115	118	206	511.5	3	34.320	3,120	3,148	99.1%	12	4.0	NO

Buyer Name	Contract Number	Contract Description	Program Name	Business	SCAR Number	Creation Date	Due Date	Date Closed	SCAR Status	SCAR Level	SCAR Impact	SCAR Comments	PO Number	Schedule Number	Line Item	Prod	Dir	Rec Ind	Ratings Inclusion	Site	
Part Number: 1913200-0001	Part Description: CA, BPS-FCS		Commodity Code:																		
	MULTIPLE	MULTIPLE	ITAS	RIS	SCAR	09/29/2021	11/10/2021	01/14/2022	Closed	1	0.0	Missing Rev number, suffix, and illegible marking on molding for harness assembly.				Y	Y	Y	E/L	MCKINNEY	
Part Number: 2689297-0001	Part Description: RTV WIRE HARNESS, GYRO		Commodity Code:																		
	MULTIPLE	MULTIPLE	UNKNOWN	RIS	SCAR	05/06/2021	05/08/2021	09/26/2021	Closed	1	0.0	IS: The two thumb screws on the J2 connector PN: MP-40000000000000000000 that attach to the gyro are installed with male and nut.	420209			Y	Y	Y	E/L	MCKINNEY	

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