# D12431-1/D12432-1 Improved fingernail joint seal

Reduce exhaust gas leakage — Rockwell Collins' improved fingernail joint seal reduces exhaust gas leakage into fire zones 3 and 4 via a redesigned seal at the interface between the nacelle closing structure and fingernail assembly and an exhaust shroud extension incorporating a double seal. The exhaust shroud telescopes into the fingernail assembly, providing a heat shield to protect the forward section and reduce buckling. Rockwell Collins' modification kit includes a new, redesigned forward fingernail section.



#### **SPECIFICATIONS**

Applicability	Manpower	Kit contents	Weight	Certification	Delivery
DHC-8-100/-200/	Part A: done at	Part A:	Approximate	> Transport Canada:	F.O.B. Winnipeg,
-300	Rockwell Collins'	> Fingernail forward	increase of 1 lb.	SA02-5	Canada
	Winnipeg facility	shroud	per nacelle	> FAA: ST01484NY	
	(STC SA95-67)	> Retainer (2)			
	Part B:	Part B:			
	Approximately	> Exhaust shroud			
	8 man-hours	extension			
		> Seal assembly			

# **FEATURES & BENEFITS**

- > Reduces exhaust gas leakage underneath fingernail (fire zone 4)
- > Reduces exhaust gas leakage into main landing gear bay (fire zone 3)
- Reduces buckling of the fingernail tunnel and side skins

# **MODIFICATIONS**

- Removal of a seal and retainer from the aft face of the nacelle closing structure
- Removal of a high temperature seal and straps from the fingernail assembly
- Removal of the forward section of the fingernail assembly – these are replaced with a redesigned seal at the interface between the nacelle closing structure and the fingernail assembly

#### KIT OPTIONS

- > D12431-1 Installation kit, Part A
- > D12432-1 Installation kit, Part B

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