

#### **NACELLE ACTUATION SYSTEMS**

### HIGHLY RELIABLE, SAFETY CERTIFIED

## Business, regional and long-range commercial applications

Collins Aerospace is at the forefront of technology for the design, development and certification of complete integrated thrust reverser actuation systems (TRAS), as well as power door opening systems (P-DOS), to the latest certification.

Our continuing investment in research and development enables us to offer customers a wide portfolio of certified inservice products. These range from 3,000 and 5,000 psi hydraulic systems to 230 VAC variable-frequency electrical TRAS on business jet, regional and longrange commercial aircraft applications.

In addition to our extensive TRAS experience, we also have vast product experience in nacelle door opening systems – both self-contained

electrohydraulically operated, as well as simple hydraulic actuators capable of being operated by ground-supplied power sources.

Our capabilities are underpinned with extensive technical experience to support end-to-end system integration, development and certification, from complex simulation and modeling to fully integrated system test rigs.

Thanks to extensive investment in research and development, Collins Aerospace offers proven in-service nacelle actuation system solutions featuring the latest technologies in both system and product designs as well as advanced manufacturing means and methods.

We have more than 30 years of experience in the production and in-service support of TRAS, accumulating over 600 million flight hours. Our customers can count on highly reliable products certified to the latest system safety requirements.

#### **KEY FEATURES & BENEFITS**

- Proven system integration and test capability
- Electric/hybrid solutions
- 3,000 psi and ultra-low flow
- 5,000 psi hydraulic solutions
- Minimum weight system architectures and product solutions
- Low manufacturing cost





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3,000 psi hydraulic TRAS

5,000 psi hydraulic TRAS

Electro-mechanical TRAS

P-DOS power pack with piston pump



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P-DOS C-duct actuator, including track lock

Fan cowl actuator

Switch control box

Track lock

# Over **600 million** flight hours



TRAS test rig



A350 TRAS test rig



A350 TRAS actuator test rig



P-DOS test rig



P-DOS test rig



TRAS test rig

#### **OTHER ACTUATION SYSTEMS CAPABILITIES**



Primary – fixed wing

- Elevator
- AileronRudder
- Spoiler
- Flaperon



Primary – rotorcraft

- Main rotor actuator
- Tail rotor
  actuator



THSA/HSTA

 Trimmable horizontal stabilizer actuator



High lift

- Power drive unit
- Wing tip brake •
- Flap and slat actuators
- Transmission shafts
- Gearbox



Anti-ice valves

- 5 ... (1
- ButterflyIn-line
- poppetPressure regulating
- Engine bleed



Composites

- Transmission shafts
- Fuel pipes
- Fuel and hydraulic isolators
- Tie rods and struts



Utility actuation

- Weapon bay door drive system
- Wing fold/ rotate
- Refuel probe actuator
- Canopy actuator



Missile actuation

- Control actuation system
- Thrust vector actuator



Aftermarket

 24/7/365 customer support

Specifications subject to change without notice.



#### COLLINS AEROSPACE

Stafford Road, Fordhouses

Wolverhampton, West Midlands WV10 7EH, United Kingdom +44 (0) 1902 624644 ActuationEnquiries@collins.com collinsaerospace.com